NOTES:

1. The cast iron gully shall be cast from a mixture of cast iron scrap and a suitable grade of pig iron. The mixture of the resultant metal shall be such as to provide a strong structure free from chill.

2. The cast iron gully shall be free from arhnoles, sandholes, cold shuts and chills. They shall be neatly dressed and carefully fettled. All castings shall be free from voids whether due to shrinkage, gas inclusion or other causes.

3. The finished product shall be supplied coated with a black bituminous composition.

4. The spout end of the gully shall comply with the current BS EN877.

5. The aluminium alloy strainer is to comply with BS alloy H.V. 30 wp or similar standard alloy.

6. Thickness of the cast iron gully trap to be minimum 15mm.

SECTION A - A
Aluminium Alloy Strainer

SECTION B - B
Cast Iron Gully Trap with Aluminium Alloy Strainer

CAST IRON GULLY TRAP FOR MARKETS