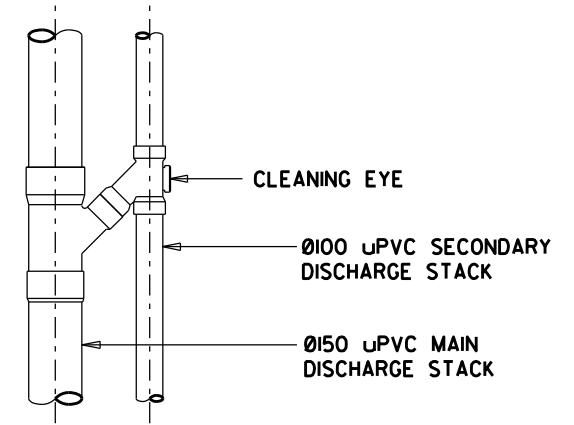
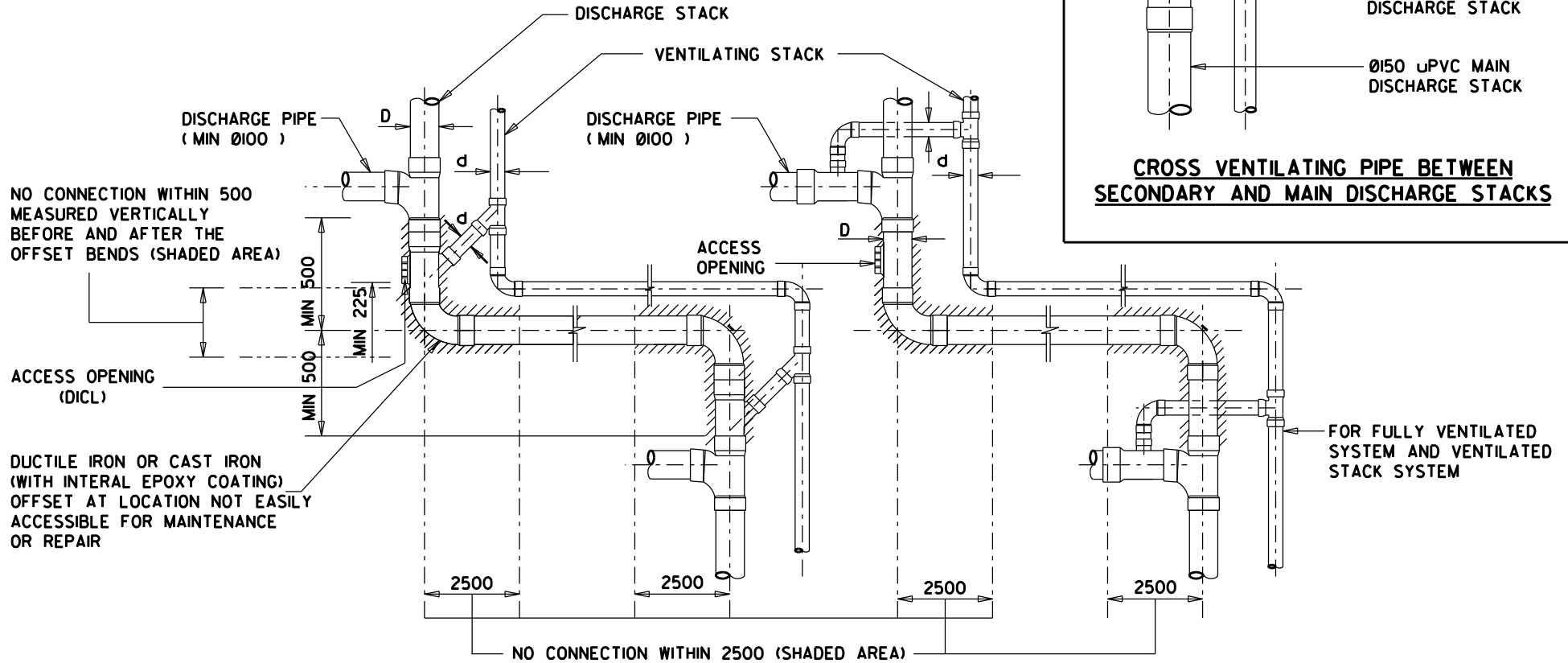


D : FULLY VENTILATED SYSTEM : MIN Ø100  
 VENTILATED STACK SYSTEM : MIN Ø150

d : FULLY VENTILATED SYSTEM : MIN Ø75  
 VENTILATED STACK SYSTEM : MIN Ø100



**CROSS VENTILATING PIPE BETWEEN  
 SECONDARY AND MAIN DISCHARGE STACKS**



**NOTES :**

- 1) LARGE RADIUS BENDS OF AT LEAST 2R SHOULD BE USED WHERE OFFSET IS TO BE MADE.
- 2) THE CROSS CONNECTION SHOULD BE SLOPED UPWARDS FROM THE DISCHARGE STACK. IT SHALL BE OF THE SAME DIAMETER AS THE VENTILATING STACK.

**OFFSETS IN DISCHARGE STACK**

ALL DIMENSIONS ARE IN mm.

**OFFSET AND CROSS VENTING**